

**SECTION 22 05 23**  
**GENERAL-DUTY VALVES FOR PLUMBING PIPING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

**1.2 RELATED WORK**

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

**1.3 SUBMITTALS**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
  2. Backflow Preventers.
  3. Pressure Reducing Valves.
  4. Backwater Valves.
  5. All items listed in Part 2 - Products.

**1.4 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):A536-84(R 2004)  
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)  
ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves  
ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent  
ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)  
IPC-06 (R 2007).....International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):  
SP-25-98.....Standard Marking System for Valves, Fittings, Flanges and Unions  
SP-67-02a (R 2004) Butterfly Valve of the Single flange Type (Lug Wafer)

SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded  
Ends.  
SP-72-99.....Ball Valves With Flanged or Butt Welding For  
General Purpose  
SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.  
SP-110-96.....Ball Valve Threaded, Socket Welding, Solder  
Joint, Grooved and Flared Ends

#### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Valves shall be prepared for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set angle, gate, and globe valves closed to prevent rattling.
  - 4. Set ball and plug valves open to minimize exposure of functional surfaces
  - 5. Set butterfly valves closed or slightly open.
  - 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

### **PART 2 - PRODUCTS**

#### **2.1 VALVES**

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 meters (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.

E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.

F. Shut-off:

1. Cold, Hot and Re-circulating Hot Water:

- a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
- b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.

C. Balancing:

1. Hot Water Re-circulating, 80 mm or DN80 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (¼" NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

D. Check:

1. Check valves less than 80 mm or DN80 (3 inches) and smaller) shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with

bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.

E. Globe:

1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B 62 with solder ends, copper-silicon bronze stem, TPTFE or TFE disc, malleable iron hand wheel.

## **2.2 WATER PRESSURE REDUCING VALVE AND CONNECTIONS**

- A. 80 mm or DN80 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.
- B. The regulator shall have a tap for pressure gauge.
- C. The regulator shall have a temperature rating of 100° C (210° F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9-kPa (+/- 1 psig).
- D. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- E. Connections Valves and Strainers: shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the low pressure side of the line.

## **2.3 BACKWATER VALVE**

- A. The backwater valve shall have a cast iron body, automatic type ABS valve seat and flapper which are slightly open during periods of non operation. The cleanout shall be extended to the finish floor and fit with a threaded countersunk plug. A clamping device shall be included when the cleanout extends through the waterproofing membrane.

- B. When the backwater valve is installed greater than 600 mm (24 inches) below the finish floor elevation, a pit or manhole large enough for a repair person can enter to service the backwater valve shall be installed.

#### **2.4 BACKFLOW PREVENTERS**

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
  - 1. Deionizers.
  - 2. Sterilizers.
  - 3. Stills.
  - 4. Dialysis, Deionized or Reverse Osmosis Water Systems.
  - 5. Water make up to heating systems, chilled water system, and similar equipment consuming water.
  - 6. Water service entrance from loop system.
  - 7. Atmospheric Vacuum Breaker: ASSE 1001
    - a. Hose bibs and sinks w/threaded outlets.
    - b. Disposers.
    - c. Showers (telephone type).
    - d. Hydrotherapy units.
    - e. Autopsy, on each hot and cold water outlet at each table or sink.
    - f. All kitchen equipment, if not protected by air gap.
    - g. Ventilating hoods with wash down system.
    - h. Film processor.
    - i. Detergent system
    - j. Dental equipment
    - k. Fume hoods
    - l. Glassware washers
- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without

removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.

- D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.
- E. The double check detector backflow prevention assembly shall be ASSE listed 1048 and supply with full port OS&Y gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A 276. The seat disc elastomers shall be EPDM. The first and second check valve shall be accessible for maintenance without removing the device from the line.

## 2.5 CHAINWHEELS

- A. Valve chain wheel assembly with sprocket rim brackets and chain shall be constructed according to the following:
1. Brackets: type, number, size, and fasteners required to mount actuator on valve.
  2. Attachment: For connection to ball and butterfly valve stem.
  3. Sprocket rim with chain guides: ductile or cast iron or bronze of type and size required for valve with zinc coating.
  4. Chain: hot dipped galvanized steel of size required to fit sprocket rim.

## 2.6 TEMPERATURE-ACTUATED WATER MIXING VALVES

- A. Water Temperature Limiting Devices:
1. Standard: ASSE 1017.
  2. Pressure Rating: 125 psig (860 kPa).
  3. Type: Thermostatically controlled water mixing valve.
  4. Material: Bronze body with corrosion-resistant interior components.
  5. Connections: Threaded **union** inlets and outlet.
  6. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
- B. Primary, Thermostatic, Water Mixing Valves:
1. Standard: ASSE 1017.

2. Pressure Rating: 125 psig (860 kPa).
3. Type: Exposed-mounting or Cabinet-type, as indicated, thermostatically controlled water mixing valve.
4. Material: Bronze body with corrosion-resistant interior components.
5. Connections: Threaded union inlets and outlet.
6. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
7. Valve Finish: Chrome plated.
8. Cabinet: Factory-fabricated, stainless steel, for recessed or surface mounting and with hinged, stainless-steel door.

C. Manifold, Thermostatic, Water-Mixing-Valve Assemblies:

1. Description: Factory-fabricated, cabinet-type or exposed-mounting, thermostatically controlled, water-mixing-valve assembly in two-valve parallel arrangement.
2. Large-Flow Parallel: Thermostatic water mixing valve and downstream pressure regulator with pressure gages on inlet and outlet.
3. Intermediate-Flow Parallel: Thermostatic water mixing valve and downstream pressure regulator with pressure gages on inlet and outlet.
4. Small-Flow Parallel: Thermostatic water mixing valve.
5. Thermostatic Mixing Valves: Comply with ASSE 1017. Include check stops on hot- and cold-water inlets and shutoff valve on outlet.
6. Water Regulator(s): Comply with ASSE 1003. Include pressure gage on inlet and outlet.
7. Component Pressure Ratings: 125 psig (860 kPa) minimum, unless otherwise indicated.
8. Cabinet: Factory-fabricated, stainless steel, for recessed or surface mounting and with hinged, stainless-steel door.

D. Individual-Fixture, Water Tempering Valves:

1. Standard: ASSE 1016, thermostatically controlled water tempering valve.
2. Pressure Rating: 125 psig (860 kPa) minimum, unless otherwise indicated.
3. Body: Bronze body with corrosion-resistant interior components.
4. Temperature Control: Adjustable.
5. Inlets and Outlet: Threaded.
6. Finish: Rough or chrome-plated bronze.

## 2.7 HOSE BIBBS

### A. Hose Bibbs:

1. Standard: ASME A112.18.1 for sediment faucets.
2. Body Material: Bronze.
3. Seat: Bronze, replaceable.
4. Supply Connections: NPS 1/2 or NPS 3/4 (DN 15 or DN 20) threaded or solder-joint inlet.
5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
6. Pressure Rating: 125 psig (860 kPa).
7. Vacuum Breaker: Integral or field-installation, nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
9. Finish for Service Areas: Rough bronze.
10. Finish for Finished Rooms: Chrome or nickel plated.
11. Operation for Equipment Rooms: Wheel handle or operating key.
12. Operation for Service Areas: Operating key.
13. Operation for Finished Rooms: Operating key.
14. Include operating key with each operating-key hose bibb.
15. Include integral wall flange with each chrome- or nickel-plated hose bibb.

## 2.8 WALL HYDRANTS

### A. Nonfreeze Wall Hydrants:

1. Standard: ASME A112.21.3M for concealed or exposed-outlet, self-draining wall hydrants.
2. Pressure Rating: 125 psig (860 kPa).
3. Operation: Loose key.
4. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
5. Inlet: NPS 3/4 or NPS 1 (DN 20 or DN 25).
6. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
7. Box: Deep, flush mounting with cover.
8. Box and Cover Finish: Chrome plated.
9. Outlet: Exposed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
10. Nozzle and Wall-Plate Finish: Polished nickel bronze.
11. Operating Keys(s): Two with each wall hydrant.



**B. Vacuum Breaker Wall Hydrants:**

1. Standard: ASSE 1019, Type A or Type B.
2. Type: Freeze-resistant, automatic draining with integral air-inlet valve.
3. Classification: Type A, for automatic draining with hose removed or Type B, for automatic draining with hose removed or with hose attached and nozzle closed.
4. Pressure Rating: 125 psig (860 kPa).
5. Operation: Loose key.
6. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
7. Inlet: NPS 1/2 or NPS 3/4 (DN 15 or DN 20).
8. Outlet: Exposed with garden-hose thread complying with ASME B1.20.7.

**2.9 GROUND HYDRANTS****A. Nonfreeze Ground Hydrants:**

1. Standard: ASME A112.21.3M.
2. Type: Nonfreeze, concealed-outlet ground hydrant with box.
3. Operation: Loose key.
4. Casing and Operating Rod: Of at least length required for burial of valve below frost line.
5. Inlet: NPS 3/4 (DN 20).
6. Outlet: Garden-hose thread complying with ASME B1.20.7.
7. Drain: Designed with hole to drain into ground when shut off.
8. Box: Standard pattern with cover.
9. Box and Cover Finish: Polished nickel bronze.
10. Operating Key(s): Two with each ground hydrant.
11. Vacuum Breaker: ASSE 1011.

**2.10 DRAIN VALVES****A. Ball-Valve-Type, Hose-End Drain Valves**

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig (2760-kPa) minimum CWP.
3. Size: NPS 3/4 (DN 20).
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.

9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

B. Gate-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-80 for gate valves.
2. Pressure Rating: Class 125.
3. Size: NPS 3/4 (DN 20).
4. Body: ASTM B 62 bronze.
5. Inlet: NPS 3/4 (DN 20) threaded or solder joint.
6. Outlet: Garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

C. Stop-and-Waste Drain Valves

1. Standard: MSS SP-110 for ball valves or MSS SP-80 for gate valves.
2. Pressure Rating: 200-psig (1380-kPa) minimum CWP or Class 125.
3. Size: NPS 3/4 (DN 20).
4. Body: Copper alloy or ASTM B 62 bronze.
5. Drain: NPS 1/8 (DN 6) side outlet with cap.

**2.11 TRAP-SEAL PRIMER SYSTEMS**

A. Trap-Seal Primer Systems:


1. Standard: ASSE 1044,
2. Piping: NPS 3/4, ASTM B 88, Type L (DN 20, ASTM B 88M, Type B); copper, water tubing.
3. Cabinet: Recessed or Surface-mounting steel box with stainless-steel cover.
4. Electric Controls: 24-hour timer, solenoid valve, and manual switch for 120-V ac power.
5. Vacuum Breaker: ASSE 1001.
6. Number Outlets: Minimum of four or as scheduled on drawings (Verify exact number of outlets with the installed condition).
7. Size Outlets: NPS 1/2 (DN 15).

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.

- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.

 E. ~~Do not attempt to repair defective valves; replace with new valves.~~

### **3.2 INSTALLATION**

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- C. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.
  - 1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
  - 2. Do not install bypass piping around backflow preventers.
- D. Install water regulators with inlet and outlet shutoff valves. Install pressure gages on inlet and outlet.
- E. Install water control valves with inlet and outlet shutoff valves. Install pressure gages on inlet and outlet.
- F. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
  - 1. Install thermometers and water regulators if specified.

2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- G. Install Y-pattern strainers for water on supply side of each control valve, water pressure-reducing valve, solenoid valve, and pump.
- H. Install outlet boxes recessed in wall. Install blocking wall reinforcement between studs.
- I. Install hose stations with check stops or shutoff valves on inlets and with thermometer on outlet.
1. Install shutoff valve on outlet if specified.
  2. Install cabinet-type units recessed in or surface mounted on wall as specified. Install 2-by-4-inch (38-by-89-mm) fire-retardant-treated-wood blocking wall reinforcement between studs. Fire-retardant-treated-wood blocking is specified in Division 06 Section "Rough Carpentry."
- J. Install ground hydrants with 1 cu. yd. (0.75 cu. m) of crushed gravel around drain hole. Set ground hydrants with box flush with grade.
- K. Install trap-seal primer systems with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust system for proper flow.
- L. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- M. Valves shall be installed in horizontal piping with stem at or above center of pipe
- N. Valves shall be installed in a position to allow full stem movement.
- O. Check valves shall be installed for proper direction of flow and as follows:
1. Swing Check Valves: In horizontal position with hinge pin level.

### 3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping and specialties.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- C. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

### **3.4 LABELING AND IDENTIFYING**

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
1. Pressure vacuum breakers.
  2. Intermediate atmospheric-vent backflow preventers.
  3. Reduced-pressure-principle backflow preventers.
  4. Double-check backflow-prevention assemblies.
  5. Dual-check-valve backflow preventers.
  6. Reduced-pressure-detector, fire-protection backflow-preventer assemblies.
  7. Double-check, detector-assembly backflow preventers.
  8. Water pressure-reducing valves.
  9. Calibrated balancing valves.
  10. Primary, thermostatic, water mixing valves.
  11. Manifold, thermostatic, water-mixing-valve assemblies.
  12. Primary water tempering valves.
  13. Outlet boxes.
  14. Hose stations.
  15. Trap-seal primer systems.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

### **3.5 FIELD QUALITY CONTROL**

- A. Perform the following tests and prepare test reports:
1. Test each pressure vacuum breaker, reduced-pressure-principle backflow preventer, double-check backflow-prevention assembly and double-check, detector-assembly backflow preventer according to authorities having jurisdiction and the device's reference standard.
- B. Remove and replace malfunctioning domestic water piping specialties and retest as specified above.

### **3.6 ADJUSTING**

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

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- B. Set field-adjustable pressure set points of water pressure-reducing valves.
- C. Set field-adjustable flow set points of balancing valves.
- D. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

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